



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3235-1

Job Sheet 173982



refer to 174312

Part No: D3235-1

Job Qty: 50 ea

Part Name: Mounting Lug



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/8/18

Job Tracking No:

Due Date: 3/22/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: D3235 REV.A IPP A 04.04.19 New issue KJ/JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Purchasing	50 pcs	3/21/18	3/21/18	0.00	0.00	Purchasing		AT (8/03/14)
120	Packaging	50 pcs	3/21/18	3/21/18	0.00	0.00	Packaging2		AT (8/03/14)
130	QC	50 pcs	3/21/18	3/21/18	0.00	0.00	QC6		11 MAR 13 2018
140	HandFinish	50 pcs	3/21/18	3/21/18	0.00	0.40	HandFinish1		9-89
150	QC	50 pcs	3/21/18	3/21/18	0.00	0.00	QC3		
160	Powdercoat	50 pcs	3/22/18	3/22/18	0.00	0.47	Powdercoat1		N/A
170	QC	50 pcs	3/22/18	3/22/18	0.00	0.00	QC3		
180	Packaging	50 pcs	3/22/18	3/22/18	0.00	0.00	Packaging3-1		ST522 21 MAR 13 2018
190	QC21-SA	50 Ea	3/22/18	3/22/18	0.00	0.00	QC21		21 MAR 13 2018

Part Op 110 - Issue P/O to Metec : 39256 Machine as per dwg C of C is required
Descriptions: 120 - Ensure C of C is attach

160 - START TIME: _____ OVEN TEMPERATURE: _____ FINISH TIME: _____

MAR 14 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2423	Lug Extrusion	3.4150 ft (.0683 ea)	110-Purchasing	5051313
D3235-1P	Lug	50 pcs (1 ea)	110-Purchasing	5051308

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Purchasing	D2423	3	788	0
	D3235-1P	50	0	0



PART NO: D3235-1
Serial No/Batch: S051314
Revision:
Operation:
Change No:

Packaging

Mfg Date: 03/14/18
Job No: 173982

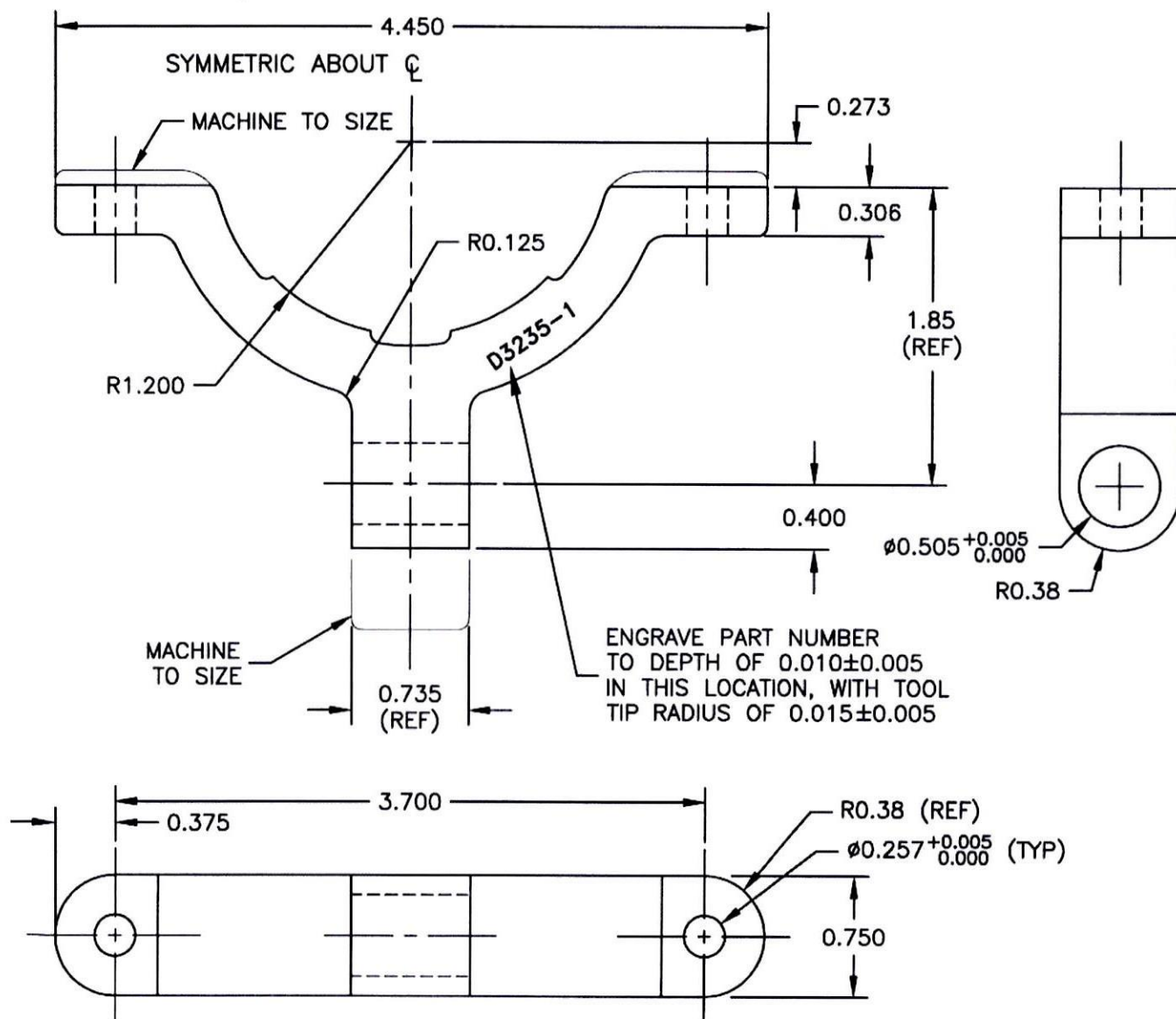
Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Mounting Log	4.450inches $\pm$ 0.010	4.460 4.440		
2	Mounting Log	0.306inches $\pm$ 0.010	0.316 0.296		
3	Mounting Log	1.850inches $\pm$ 0.030	1.880 1.820		
4	Mounting Log	1.200inches $\pm$ 0.010	1.210 1.190		
5	Mounting Log	0.125inches $\pm$ 0.010	0.135 0.115		
6	Mounting Log	0.400inches $\pm$ 0.010	0.410 0.390		
7	Mounting Log	0.735inches $\pm$ 0.030	0.765 0.705		
8	Mounting Log	0.505inches + 0.005 - 0.000	0.510 0.505		
9	Mounting Log	0.380inches $\pm$ 0.030	0.410 0.350		
10	Mounting Log	3.700inches $\pm$ 0.005	3.705 3.695		
11	Mounting Log	0.375inches $\pm$ 0.010	0.385 0.365		
12	Mounting Log	0.750inches $\pm$ 0.010	0.760 0.740		
13	Mounting Log	0.257inches + 0.005 - 0.000	0.262 0.257		
14	Mounting Log	0.380inches $\pm$ 0.030	0.410 0.350		

Plex 3/14/18 7:38 AM dart.lavoie.chantal



DESIGN UP	DRAWN BY UP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED H	APPROVED H	DRAWING NO. D3235	REV. A SHEET 1 OF 1
DATE 04.03.02		TITLE MOUNTING LUG	SCALE 1:1
A	04.03.02	NEW ISSUE	

RELEASED
040405



D3235-1 MOUNTING LUG

MAKE FROM EXTRUSION D2423

BREAK ALL EDGES 0.000-0.015

FINISH: ACID ETCH AND ALODINE PER DART QSI 005 4.1

POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO039256

Supplier: MEM001-VC
Metec Metal Technology Inc.
20 Terry Fox Drive PO Box 781
Vankleek Hill
ON
K0B 1R0 Canada
Phone: 613 678 3957
Fax: 613 678 3956

Attention: Walz, Shigi

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO039256

PO Date: 3/9/18

Due Date: 3/30/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Phone:

Via: Ground

Pynt Terms: Net 30

Freight Terms:

Special Comments:

E-MAILED
Conf
MAR 09 2018

Items

Line Item	Part	Supplier Part No	Item No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	D2230-1P			Lug As Per Dwg D2230 Rev. G Alodine and Paint as per QSI 005	Firmed	3/30/18	160 pcs	0 pcs	160 pcs	\$16.10/pcs	\$2,576.00
Line Item Note job# 173976											
2	D2230-3P			Lug As Per Dwg D2230 Rev. G Alodine and Paint as per QSI005	Firmed	3/30/18	160 pcs	0 pcs	160 pcs	\$13.80/pcs	\$2,208.00
Line Item Note job# 173973											
3	D3235-1P			Lug As Per Dwg D3235 Rev. A Alodine and Paint as per QS 1005	Firmed	3/30/18	200 pcs	0 pcs <i>50%</i>	200 pcs <i>AT 13/03/18</i>	\$15.00/pcs	\$3,000.00
Line Item Note job# 173982 + 174312											

Grand Total: \$7,784.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

Handwritten signature and initials



20 Terry Fox Drive, Vankleek Hill, Ontario K0B 1R0
Tel. (613) 678-3957 & (613) 678-2782 Fax (613) 678-3956 metec@metec.ca

CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

<u>QUANTITY</u>	<u>PART NUMBER</u>	<u>PART NAME</u>	<u>P.O. NUMBER</u>
50	D3235-1	Lug Paint Batch # 21778 Material B160522	39256
150	D2230-3	Lug Paint Batch # 21738 Material B160522	39256

Material supplied by DART

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.

Heather Nixon

Vankleek Hill, March 12, 2018